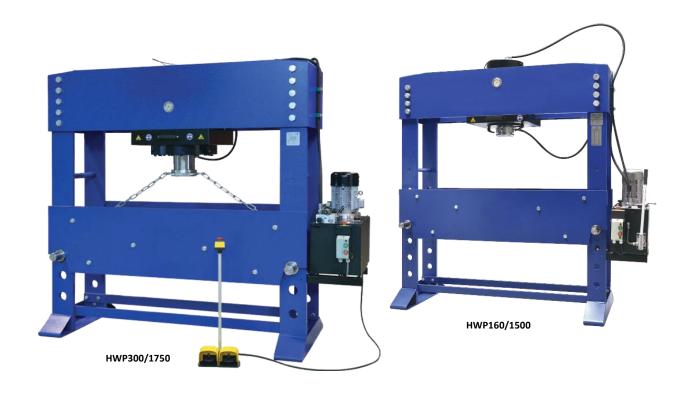


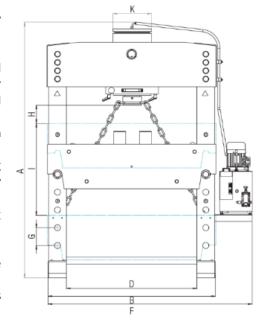
HYDRAULIC WORKSHOP PRESS – HWP series

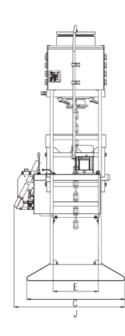
Press Force 30 – 300 tons, Electric Hydraulic Unit, Adjustable Cylinder, H-Frame



FEATURES:

- ✓ The motorized workshop presses are eminently suitable for general assembly/disassembly and straightening work or testing work pieces.
- ✓ These Press models are made out of quality steel and the hydraulic system is very precise, whether operated electrically or manually with its hand pump.
- ✓ Double-acting hand pump (except for 300-ton version) for high-precision piston operation.
- ✓ Two operating speeds. As soon as the fast lowering piston detects counter pressure, it will automatically switch back to the lower speed.
- ✓ Move the cylinders to the left or the right by turning the levers and gripping the handle with your hand.
- ✓ Regulate the press force using this knob.
- ✓ Lowering or raising the table hydraulically by the cylinder and connecting interface chains.
- ✓ Non-motorized Hydraulic Press for lower press forces available upon request
- ✓ Optional accessories extras upon request
- ✓ Hydraulic oil extras







Specifications:

| | | Model | | | | | | | |
|---------------------------|---------|------------|------------|-------------|-------------|-------------|-------------|-------------|-----------------|
| Parameters | Units | HWP30/750 | HWP60/750 | HWP100/1100 | HWP100/1500 | HWP160/1100 | HWP160/1500 | HWP200/1300 | HWP300/ 1750 |
| Pressure force | Ton | 30 | 60 | 100 | 100 | 160 | 160 | 200 | 300 |
| Maximum pressure | Bar | 221 | 259 | 258 | 258 | 255 | 255 | 243 | 260 |
| Piston stroke | mm | 380 | 380 | 380 | 380 | 400 | 400 | 400 | 480 |
| Oil delivery Lit/min | lit/min | 2.82/11.84 | 2.82/11.84 | 5.64/17.2 | 5.64/17.2 | 7.1/27.6 | 7.1/27.6 | 7.1/27.6 | 12/33 |
| Oil capacity | liter | 36 | 38 | 46 | 46 | 57 | 57 | 64 | 100 |
| Pressing speed | mm/sec | 3 | 2.87 | 2.54 | 2.54 | 2.40 | 2.40 | 1.2 | 1.80 |
| Approaching speed | mm/sec | 9.8 | 9.5 | 9.8 | 9.8 | 7.48 | 7.48 | 6 | 4.90 |
| Return speed | mm/sec | 14 | 12 | 12 | 12 | 9.35 | 9.35 | 7.43 | 6.20 |
| Motor power | kW | 1.5 | 2.2 | 3 | 3 | 3 | 3 | 3 | 5.5 |
| Voltage | V | 400/3 | 400/3 | 400/3 | 400/3 | 400/3 | 400/3 | 400/3 | 400/3 |
| Frequency | Hz | 50/60 | 50/60 | 50/60 | 50/60 | 50/60 | 50/60 | 50/60 | 50/60 |
| Revolutions per minute | rpm | 3000 | 3000 | 3000 | 3000 | 3000 | 3000 | 3000 | 2800 |
| Insulation protection | IP | 54 | 54 | 54 | 54 | 54 | 54 | 54 | 54 |
| Insulation classification | - | I | I | I | I | I | I | I | I |
| Movable cylinder | - | No | Yes | yes | Yes | yes | Yes | Yes | Yes |
| Speeds | - | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2 |
| Working width | mm | 750 | 750 | 1100 | 1500 | 1100 | 1500 | 1300 | 1750 |
| Weight | kg | 385 | 540 | 970 | 1145 | 1195 | 1430 | 1690 | 3150 |
| Diameters: | | | | | | | | | |
| Diameter of cylinder | mm | 130 | 170 | 220 | 220 | 280 | 280 | 320 | 380 |
| Diameter of piston rod | mm | 60 | 75 | 90 | 90 | 125 | 125 | 140 | 180 |
| Diameter of piston head | mm | 85 | 100 | 120 | 120 | 160 | 160 | 175 | 215 |

Dimensions:

| DIMENTIONS [mm] | HWP30/750 | HWP60/750 | HWP100/1100 | HWP100/1500 | HWP160/1100 | HWP160/1500 | HWP200/1300 | HWP300/1750 |
|--------------------|-----------|-----------|-------------|-------------|-------------|-------------|-------------|-------------|
| Α | 2120 | 2120 | 2140 | 2080 | 2200 | 2270 | 2270 | 2250 |
| В | 1000 | 1000 | 1350 | 1750 | 1410 | 1810 | 1610 | 2120 |
| С | 380 | 695 | 755 | 755 | 825 | 825 | 865 | 985 |
| D | 750 | 750 | 1100 | 1500 | 1100 | 1500 | 1300 | 1750 |
| E | 260 | 260 | 300 | 300 | 380 | 380 | 410 | 500 |
| F | 1315 | 1315 | 1665 | 2065 | 1725 | 2125 | 1925 | 2550 |
| G | 150 | 150 | 150 | 150 | 150 | 150 | 150 | 177 |
| н | 200 | 197 | 180 | 180 | 180 | 180 | 180 | 180 |
| l l | 750 | 750 | 750 | 750 | 750 | 750 | 750 | 531 |
| J | 805 | 805 | 865 | 865 | 935 | 935 | 975 | 1085 |
| K | 160 | 200 | 250 | 250 | 325 | 325 | 368 | 420 |

HYDRAULIC WORKSHOP PRESS – HWP series

Features

Illustration

Equipped with a joystick for moving the piston up and down, a hand pump for precision work, a pressure regulator and a switch for the 2 speeds.

To lower or lift the table into the right position you have to place the horseshoe (with the chain) around the piston and attach the chain to the table. By moving the joystick and replacing the pins the table can be adjusted into the right position.

By turning the handles, you can take one hand on the grip and move the cylinder from left to right and by turning the handles back you can fasten the cylinder at the position you require.

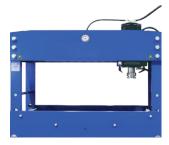
The motorized workshop presses can be delivered with a foot pedal, hand remote controller or two-hand operation. We can also deliver these presses with a digital read-out for the cylinder stroke.

All our workshop presses can be delivered with a V-block set for extra support.

Mandrel set of \emptyset 18, 33, 45, 58 and 72 mm (with a suitable piston head for the 60 or 100 ton workshop presses).















HYDRAULIC WORKSHOP PRESS – HWPR series

Press Force 100 & 160 tons, Electric Hydraulic Unit, Adjustable Cylinder, Roll-Frame

FEATURES:

- ✓ The Roll Frame presses with a manual movable table are made out of quality steel, eminently suitable for the straightening of large sheets, runout shafts and structures.
- ✓ These presses are equipped with a movable cylinder and a movable bridging frame to have easy access to all different points of the surface.
- ✓ The movement of the cylinder and frame can be done manually.
- Hydraulic unit equipped with a joystick for moving the piston up / down, a hand pump for precision work, a pressure regulator and a switch for the 2 speeds.
- ✓ The two-speed motorized hydraulic unit has automatic high-speed shutdown and includes a pressure regulator and integrated manometer.
- Manually movable cylinder (left-right) and movable Table (front-back).
- ✓ Including cylinder extension to reach the table.



Specifications:

| Specifications: | | | | |
|-----------------------------------|--------|-----------------------------------|--------------------------------------|--|
| SPECIFICATION | | HWPR100/1500 | HWPR160/1500 | |
| Pressure force | Ton | 100 | 160 | |
| Motor power | kW | 2.2 | 3 | |
| Pressing speed | mm/sec | 2.47 | 2.40 | |
| Approaching speed | mm/sec | 7.54 | 7.48 | |
| Return speed | mm/sec | 9.06 | 9.35 | |
| Maximum pressure | bar | 260 | 260 | |
| | | 380 | 400 | |
| Piston stroke | mm | (with an extra cylinder extension | (with an extra cylinder extension of | |
| | | of 320 mm to reach the table) | 300 mm to reach the table) | |
| Table size (l x W) | mm | 1740 x 1396 | 1740 x 1396 | |
| Working width | mm | 1500 | 1500 | |
| Vertical light | mm | 700 | 700 | |
| Working height | mm | 720 | 760 | |
| Manual movable cylinder and frame | mm | ✓ | V | |
| Total length | mm | 1740 | 1740 | |
| Total width | mm | 2070 | 2125 | |
| Total height | mm | 2044 | 2114 | |
| Weight | kg | 1950 | 2600 | |